

Able Electropolishing Co. 2001 S Kilbourn Ave Chicago IL 60623

Phone: 773-277-1600

#1022 Brite Deburring

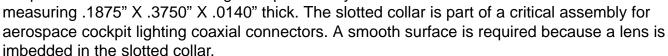
Industry: Electronic/communication - Manufacturers of

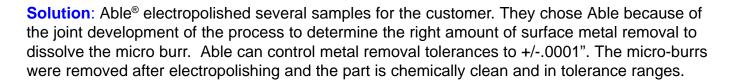
electronic assemblies

Mfg/Method: Stamping - Slotted Collar

Alloy: Exotic - Beryllium Copper

Problem: The customer's part is stamped and slotted in one operation. The small size of the part makes it very difficult to mass finish in order to deburr the four slots. A feather burr is still present after hand deburring. The part is very small





Note to engineer: Electropolishing can remove a reasonable range of burr sizes, but works best on grinding, lapping or fine machining burrs. Heavy burrs from large stamping, broaching or slotting operations may not be totally dissolved. Please forward a blueprint or better yet a sample part for a no-cost evaluation.

